PATENT COOPERATION TREATY



PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference 0263PCT	FOR FURTHER ACTION	ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)				
International application No.	International filing date (day)	month/year)	Priority date (day/month/year)			
PCT/FR2003/002201	11 juillet 2003 (11.0	7.2003)	12 juillet 2002 (12.07.2002)			
International Patent Classification (IPC) or r B23P 19/00, B65G 51/02, B21J	national classification and IPC 15/32					
Applicant F2 C2 SYSTEM						
 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 						
2. This REPORT consists of a total of	2. This REPORT consists of a total of5 sheets, including this cover sheet.					
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).						
These annexes consist of a total of sheets.						
3. This report contains indications relating to the following items:						
I Basis of the report						
II Priority						
III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability						
IV Lack of unity of inve	IV Lack of unity of invention					
V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
VI Certain documents ci	VI Certain documents cited					
VII Certain defects in the	VII Certain defects in the international application					
VIII Certain observations on the international application						
Date of submission of the demand		Date of completion of this report				
06 février 2004 (06.02.2	2004)	22 March 2004 (22.03.2004)				
Name and mailing address of the IPEA/EP	Author	Authorized officer				
Facsimile No.		Telephone No.				

Form PCT/IPEA/409 (cover sheet) (July 1998)

Translation

International application No.

PCT/FR2003/002201

L	i. Bas	is of the r	report	
1	i. Wit	th regard	to the elements of the international application:*	
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3.	With preli	n regard minary ex	I to any nucleotide and/or amino acid sequence disclosed in the international examination was carried out on the basis of the sequence listing:	
	H		ned in the international application in written form.	
	H		ogether with the international application in computer readable form.	
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		michian	tatement that the subsequently furnished written sequence listing does not go ational application as filed has been furnished.	•
	Ш	The stat	tatement that the information recorded in computer readable form is identical to the turnished.	ne written sequence listing has
4.		The ame	nendments have resulted in the cancellation of:	
		L tl	the description, pages	
		L ti	the claims, Nos.	
		ti	the drawings, sheets/fig	
5.		This repo	port has been established as if (some of) the amendments had not been made, since the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**	ney have been considered to go
-	Replacin this		sheets which have been furnished to the receiving Office in response to an invitation u t as "originally filed" and are not annexed to this report since they do not con	under Article 14 are referred to stain amendments (Rule 70.16
		•	ent sheet containing such amendments must be referred to under item 1 and annexed to	a this was and
	•	-	annexed to) inis report.

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v.	Reasoned statement under Article Citations and explanations supporti	35(2) with regard to novelty, ng such statement	inventive step or industrial app	licability;
I.	Statement			
	Novelty (N)	Claims	1-7	YES
		Claims		NO
	Inventive step (IS)	Claims	1-7	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-7	YES
		Claims		NO
	Oit it			

- Citations and explanations
 - 1. Reference is made to the following documents:

D1: WO-A-00 07751 A (HENROB LTD) 17 February 2000

D2: EP-A-0 618 022 (BEARS SRL) 5 October 1994

D3: EP-A-0 995 537 (NORTHROP GRUMMAN CORP) 26 April

2000

D4: EP-A-0 511 093 (SAINT CHAMOND GRANAT S A ETS) 28

October 1992

2.1 Document D1, which is considered the closest prior art, describes (cf. figures 1, 9 to 12, 23, 24; page 10, line 20 to page 12, line 3; page 14, line 5 to page 15, line 20; page 21, line 25 to page 22, line 24):

a device for storing and dispensing parts such as rivets, comprising a chassis arranged in areas for receiving storage containers for parts such as rivets, that are moved by means of a carrier fluid. Said device comprises at least one movable dispensing head (carriage) for gripping and discharging individual parts from among the parts stored in the container in front of which said head is moved.

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The device according to D1 uses a plurality of different carriages for discharging the different types of parts stored in the containers.

The subject matter of claim 1 differs from that described in document D1 in that said movable dispensing head is associated with a plurality of dispensing tubes, the diameter of which matches the type of parts to be dispensed.

The movable head according to claim 1 is capable of dispensing by itself all the different parts, where, in the prior art, a plurality of carriages were required. The kinematics and the movement-imparting means are thus considerably simplified.

Document D2 (see column 3, line 57 to column 4, line 39; column 7, line 54 to column 8, line 19; figures 1-5) describes a movable head for dispensing parts associated with a plurality of dispensing tubes. Said device is of a different type, comprising storage tubes but not storage cartridges. No mention is made of a chassis provided in areas for receiving the storage cartridges. The individual storage tubes are not interchangeable like the cartridges.

Document D3 (see column 8, line 54 to column 9, line 58) describes a movable dispensing head associated with a plurality of dispensing tubes, the diameter of which matches the type of parts to be dispensed. In said device, the parts are stored in bulk in hoppers. No mention is made of a chassis provided in areas for receiving storage cartridges.

Document D4 (see column 3, lines 32-39; column 8,

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lines 3-7; figures 1, 2) describes a riveting machine fed by interchangeable cartridges of the type described in the present application. A plurality of cartridges can be permanently arranged on the machine, thereby enabling the different types of parts to be changed within the automated cycle and without stopping the machine. Only one cartridge can be connected to the machine. Document D4 does not describe a chassis arranged in areas for receiving the storage cartridges or a movable dispensing head.

The features of claim 1 are not contained in the prior art and cannot be derived in an obvious manner therefrom.

The subject matter of claim 1 therefore meets the requirements of novelty and inventive step of the PCT (PCT Article 33(2) and (3)).

Claims 2-7 are dependent on claim 1, and therefore 2.2 also meet, as such, the PCT requirements of novelty and inventive step.